

Wringer /
Squeegee Rolls

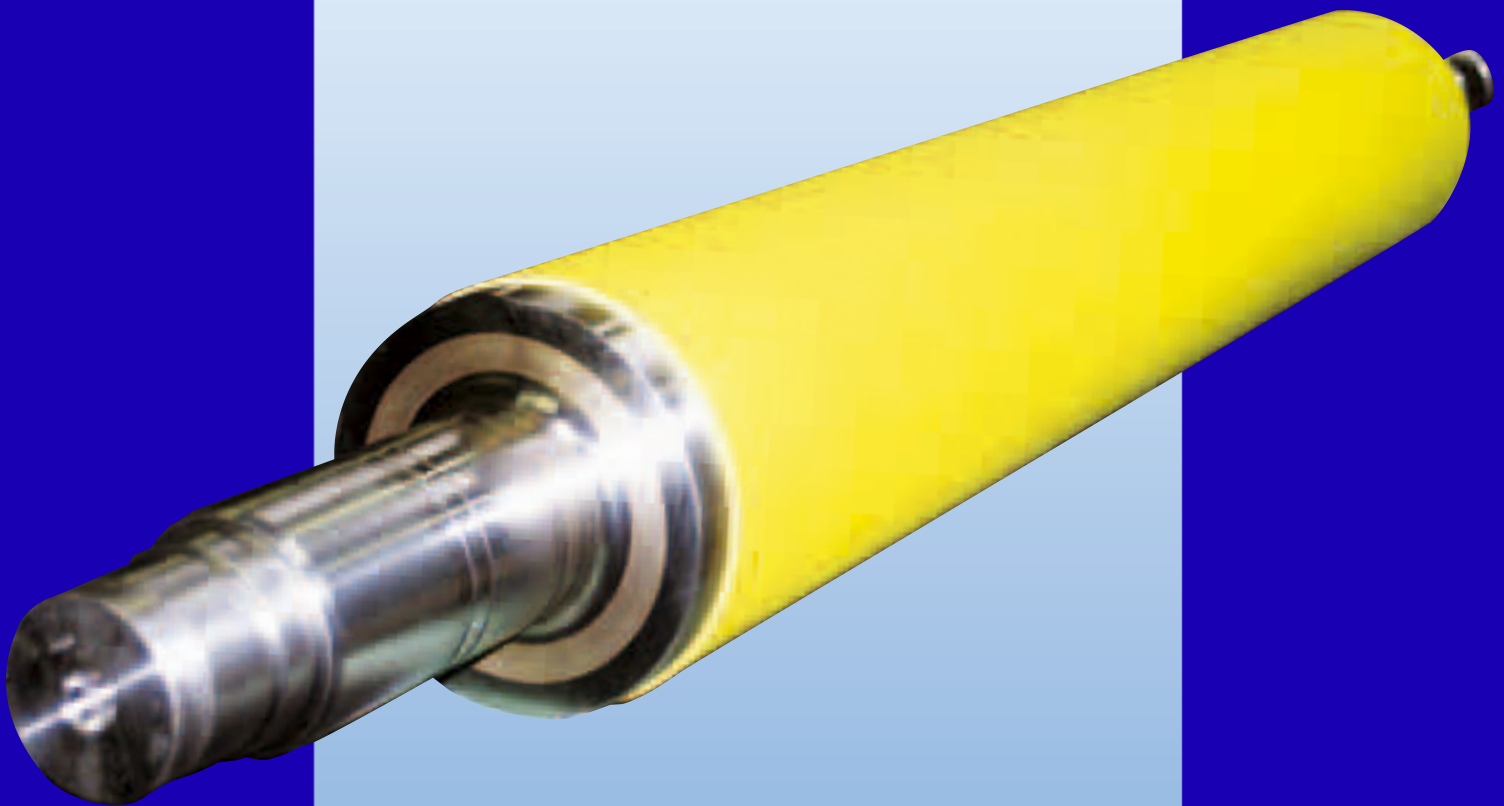


Oiler Rolls



Tension / Bridle Rolls

JVM Rolls®



JVM Industries-

가



JVM Rolls () (Sleeve)
 CNC- 가
 15 m 가
 가 CNC- JVM Rolls



1988

(Erkrath)

JVM Industries GmbH

'JVM Rolls'

JVM Rolls

가



JVM Rolls 가 (conventional rolls)::

- ▷ Rubber coated rolls
- ▷ Urethane coated rolls
- ▷ Polyurethane coated rolls
- ▷ Non-woven covered rolls
- ▷ Felt covered rolls
- ▷ Steel rolls
- ▷ Bronze coated steel rolls
- ▷ Alloyed steel rolls
- ▷ Hardened steel rolls
- ▷ Other rolls

JVM Rolls

(Produce), (Treat),
 (Process)
 가



JVM Rolls 100 (Conventional rolls)

- ▷ Steel
- ▷ Stainless steel
- ▷ Copper
- ▷ Brass
- ▷ Aluminium
- ▷ Automotive
- ▷ Printing
- ▷ Paint/Lacquer
- ▷ Plastics
- ▷ Glass
- ▷ Textile
- ▷ Paper



JVM Rolls® – Higher Quality Standards For Many Industries

Coil Coating Lines

- Wringer/Squeegee rolls in rinse stations of pre-treatment and cleaning sections
- Wringer/Squeegee rolls in final rinse stations after coating/painting/lacquering
- Deflector rolls
- Tension/Bridle rolls

Cleaning Lines

- Wringer/Squeegee rolls in rinse stations
- De-oiler rolls before cleaning section

Strip and Blank Washers

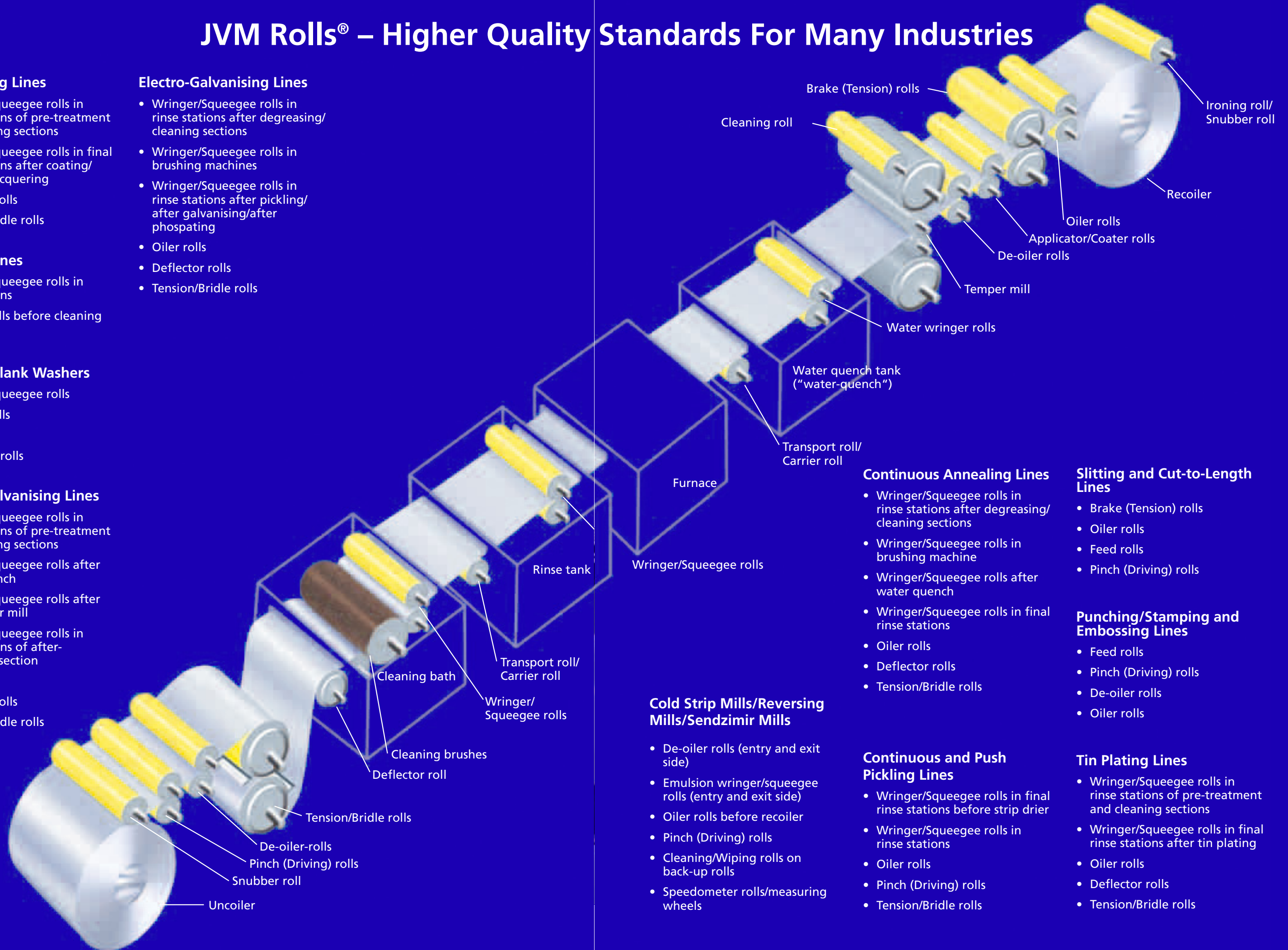
- Wringer/Squeegee rolls
- De-oiler rolls
- Oiler rolls
- Entry feed rolls

Hot Dip Galvanising Lines

- Wringer/Squeegee rolls in rinse stations of pre-treatment and cleaning sections
- Wringer/Squeegee rolls after water quench
- Wringer/Squeegee rolls after wet temper mill
- Wringer/Squeegee rolls in rinse stations of after-treatment section
- Oiler rolls
- Deflector rolls
- Tension/Bridle rolls

Electro-Galvanising Lines

- Wringer/Squeegee rolls in rinse stations after degreasing/cleaning sections
- Wringer/Squeegee rolls in brushing machines
- Wringer/Squeegee rolls in rinse stations after pickling/after galvanising/after phosphating
- Oiler rolls
- Deflector rolls
- Tension/Bridle rolls



Continuous Annealing Lines

- Wringer/Squeegee rolls in rinse stations after degreasing/cleaning sections
- Wringer/Squeegee rolls in brushing machine
- Wringer/Squeegee rolls after water quench
- Wringer/Squeegee rolls in final rinse stations
- Oiler rolls
- Deflector rolls
- Tension/Bridle rolls

Slitting and Cut-to-Length Lines

- Brake (Tension) rolls
- Oiler rolls
- Feed rolls
- Pinch (Driving) rolls

Punching/Stamping and Embossing Lines

- Feed rolls
- Pinch (Driving) rolls
- De-oiler rolls
- Oiler rolls

Cold Strip Mills/Reversing Mills/Senzimir Mills

- De-oiler rolls (entry and exit side)
- Emulsion wringer/squeegee rolls (entry and exit side)
- Oiler rolls before recoiler
- Pinch (Driving) rolls
- Cleaning/Wiping rolls on back-up rolls
- Speedometer rolls/measuring wheels

Continuous and Push Pickling Lines

- Wringer/Squeegee rolls in final rinse stations before strip drier
- Wringer/Squeegee rolls in rinse stations
- Oiler rolls
- Pinch (Driving) rolls
- Tension/Bridle rolls

Tin Plating Lines

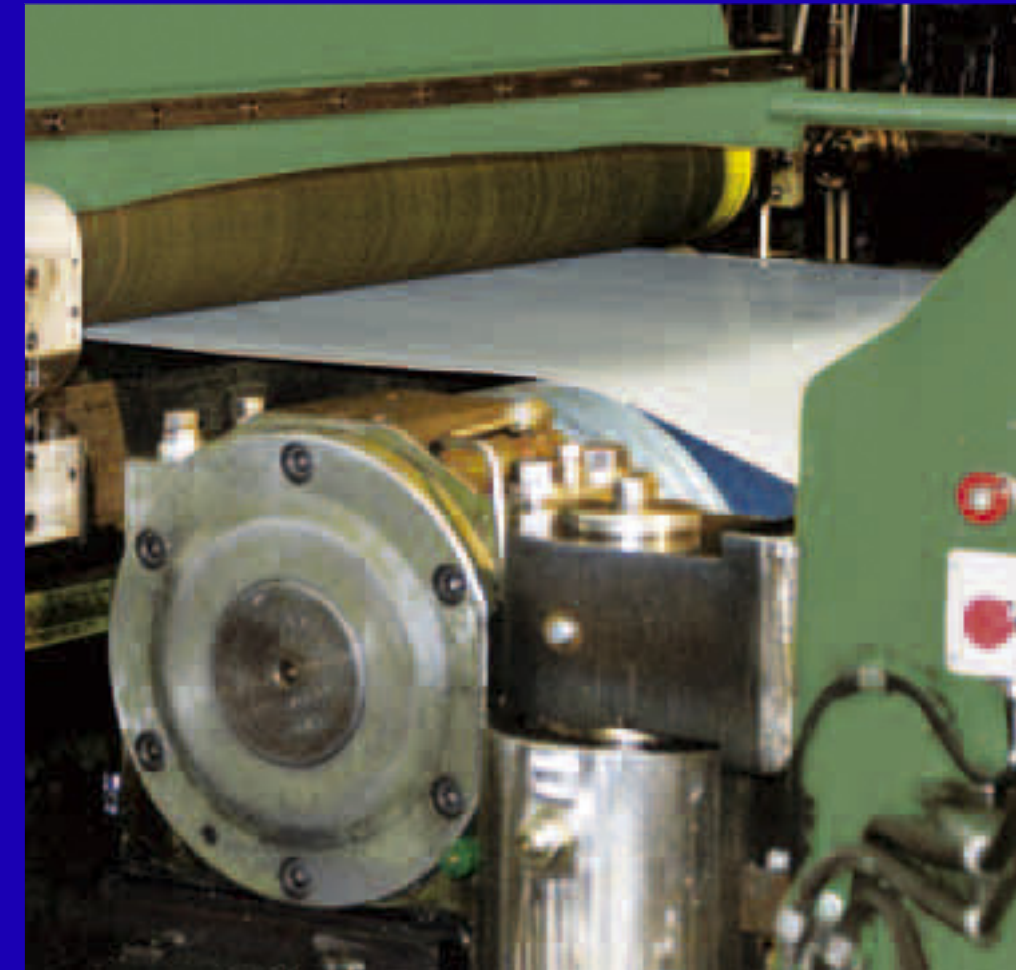
- Wringer/Squeegee rolls in rinse stations of pre-treatment and cleaning sections
- Wringer/Squeegee rolls in final rinse stations after tin plating
- Oiler rolls
- Deflector rolls
- Tension/Bridle rolls

JVM Rolls® –



Oiler Rolls

- ▷ Applying a definable, (streak-free oil film)
- ▷ Easy control of the oil film by adjusting the contact pressure of the rolls (extremely resistant)
- ▷ Up to 50% lower oil consumption (50%)
- ▷ Non-marking roll surface



Wringer/Squeegee rolls

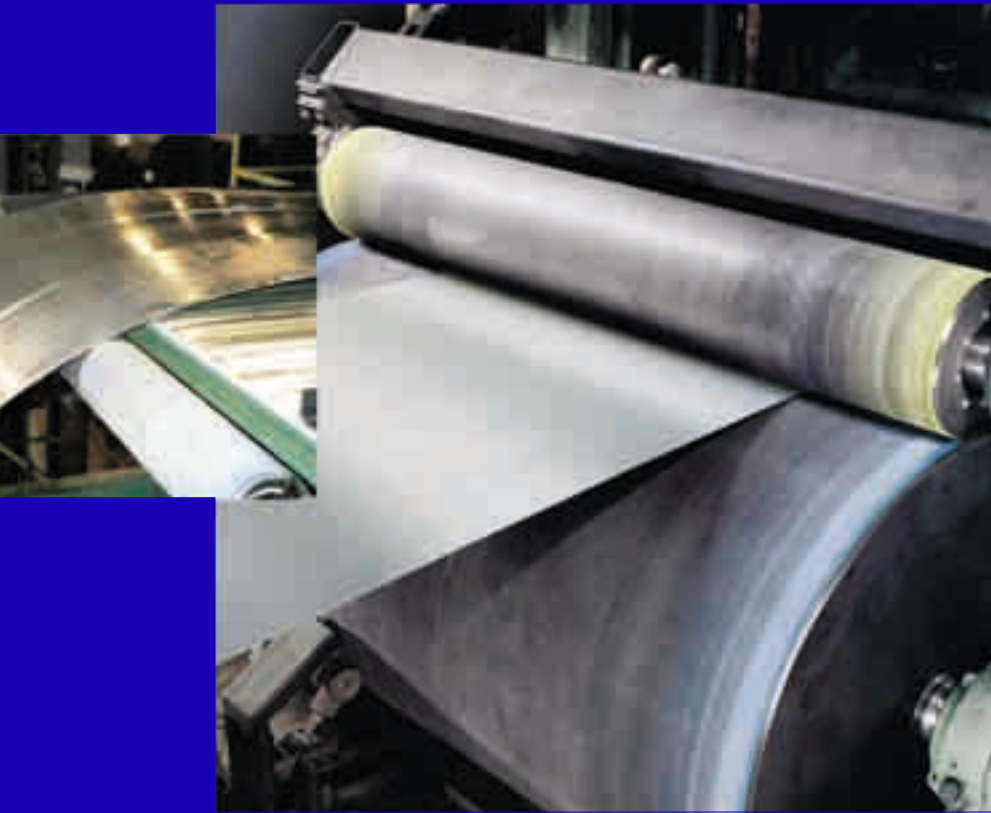
- ▷ wringing/squeezing
- ▷ 95% solutions (carry-over)
- ▷ 100 (cuts) (extremely high resistant)
- ▷ "Self-healing effect"
- ▷ No aquaplaning/hydroplaning



De-oiler Rolls

- ▷ (the residual oil film) (cuts) (extremely resistant)
- ▷ No aquaplaning/hydroplaning effect
- ▷ Non-marking roll surface

JVM Rolls®



as brake, bridle, steering, transport, pinch (driving), deflector or tension rolls

JVM

가 (tight)
 가 (tension)
 가 (Scratches)
 가 (Mark)
 가

film) (thin liquid

JVM 가 40% (Void)
 JVM Roll 가



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Advantages of JVM Rolls: ()

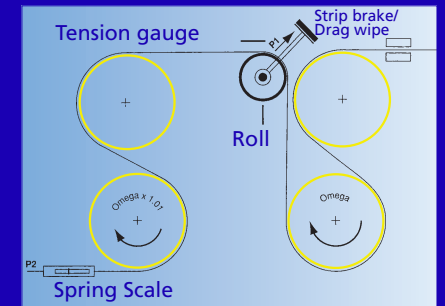
- ⊃ () (Productivity)
- ⊃ - higher strip speeds (가)
- ⊃ - 50% () - considerably higher strip tensions (가)
- ⊃ - 40 (oiled strips) - no scratching of strip surfaces as a result of strip slipping
- ⊃ " (glazed)" ⊃ Tighter wound coils()
- ⊃ ⊃ Better strip control
- ⊃ ⊃ More precise coil winding
- ⊃ ⊃ More consistent movement of strips and better strip control during follow-up treatment in continuous annealing furnace ()
- ⊃ No aquaplaning/hydroplaning or air planing ()
- ⊃ (Very long life)



Comparison of Friction Factors, Data of the Friction Values in μ

	JVM Roll	Rubber Coated Roll
Steel strip		
Dry	0.52	0.36
Wet	0.44	--
Oily	0.36	0.01
Stainless steel strip		
Dry	0.29	--
Wet	0.27	--
Oily	0.25	--
Aluminium strip		
Dry	0.29	0.36
Wet	0.31	--
Oily	0.32	0.01
Copper strip		
Dry	0.34	--
Wet	0.31	--
Oily	0.34	--
Brass strip		
Dry	0.34	--
Wet	0.37	--
Oily	0.30	--

Note: Coefficients of friction measured with a strip guide of 180° (see schematic drawing)



가
 가
 JVM Rolls (Dry, Wet, Oily)

JVM Squeegee/Wringer Rolls® and Entry Feed Rolls in Blank and Strip Washers in the Automotive Industry



In Operation ()

JVM squeegee/wringer rolls entry feed rolls

(SCHULER,
Schleifenbaum & Steinmetz,
MÜLLER WEINGARTEN,)
10

The Result ()

- ▷ Residual oil film of 0.5–4 g/m² dependent on:()
 - operating speed ()
 - cleaning fluid ()
 - viscosity of the fluid ()
 - number of JVM squeegee/wringer roll pairs ()



Clean Blank Surfaces Provide Superior Product Quality()

The Process ()

draw dies)

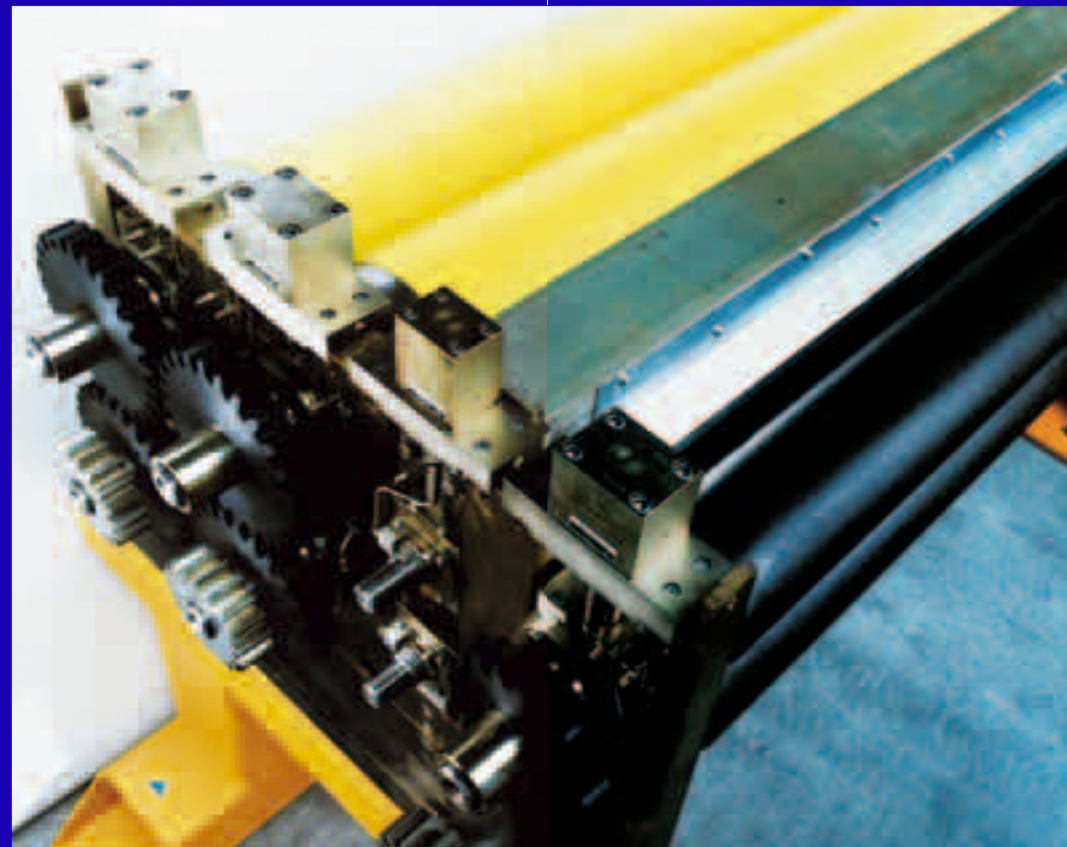
(the

JVM (blank and strip washers) (Oil film)

JVM Rolls 가

dies) (the deep - draw 가

(Nip)



Benefits of JVM Squeegee/Wringer Rolls: ()

- ▷ (oil, emulsion or watery solution (liquid))
- ▷ 가 ()
- ▷ Cleaning effect – dirt particles are absorbed by the roll ()

Benefits of JVM Squeegee/Wringer and Entry Feed Rolls: ()

- ▷ : 40 ()
- ▷ No aquaplaning/ () hydroplaning effect
- ▷ Non-marking roll surface ()
- ▷ Cleaning effect – dirt particles are absorbed by the roll ()
- ▷ No scratching of the blank or strip surface()
- ▷ Roll surface is resilient and extremely resistant against cuts from blank or strip edges ()
- ▷ "Self-healing effect" of the roll covering in case of cuts caused by blank or strip edges (cuts) ()
- ▷ Long life ()

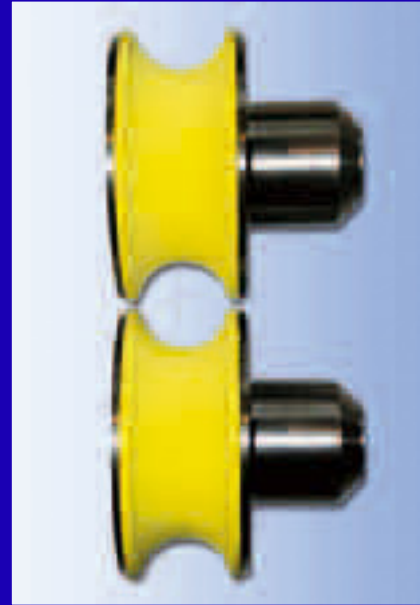
JVM Rolls® – Also Highly Effective for Manufacturing, Treating and Further Processing of Tubes, Pipes and Profiles

Tubes, pipes and profiles made of aluminium, copper, brass, stainless steel or steel are often covered with lubricants such as oil, emulsion or grease during the various manufacturing processes.

Conventional rubber or polyurethane coated rolls are often not as suitable for driving or braking tubes, pipes and profiles

or for applying or wringing/squeezing solutions (liquids), because they have a low coefficient of friction and they cut easily.

Steel rolls are also often used in order to work with higher contact pressure. However, these rolls cause scratches and marks on the work piece surface, which leads to scrap.



- Pinch (Driving) rolls
- Brake (Tension) rolls
- Entry feed rolls
- Feed rolls
- Applicator/Coater rolls
- Oiler rolls
- De-oiler rolls
- Wringer/Squeegee rolls
- Cleaning Rolls
- Speedometer rolls/ Measuring wheels

- ▷ Extremely high, durable friction value, for example up to 40 times higher in comparison with rubber or polyurethane coated rolls on oiled tubes, pipes or profiles.
- ▷ Non-marking roll surface
- ▷ No scratching of the tube, pipe or profile surfaces
- ▷ Very good and uniform oiling/lubrication effect (greasing)

- ▷ Very effective and even squeezing of oil or emulsion
- ▷ Excellent wringing/squeezing performance of watery solutions (liquids)
- ▷ Roll surface is resilient and extremely resistant against cuts from tube and pipe head ends or profile edges
- ▷ Long life



Important Notice: All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties expressed or implied: Sellers' and manufacturers' only obligation shall be to replace such quantity of the product proved to be defective. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of or inability to use the product. Before using, user shall determine the suitability of the product for his own intended use and user assumes all risks and liability whatsoever in connection therewith. No statement or recommendation not contained herein shall have any force or effect unless in an agreement signed by officers of seller and manufacturer.

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